

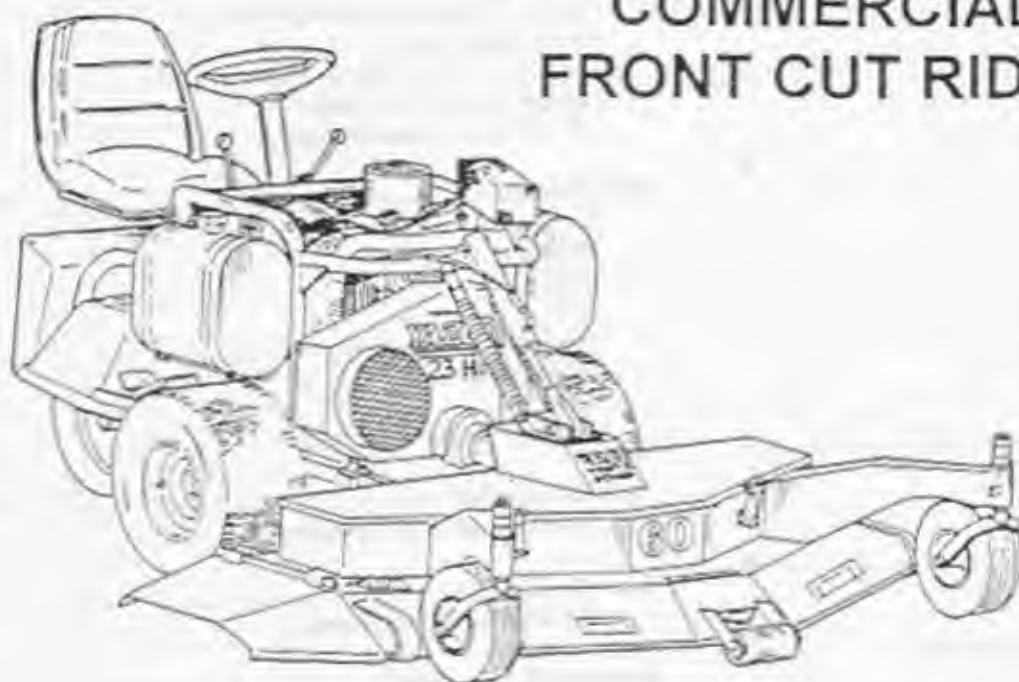


# YAZOO

(1994-1996)

Parts Manual for

## YHRLK23, YHRLK20 & YHRK20 SERIES COMMERCIAL FRONT CUT RIDER



Professional Quality Lawn Care Equipment  
since 1945

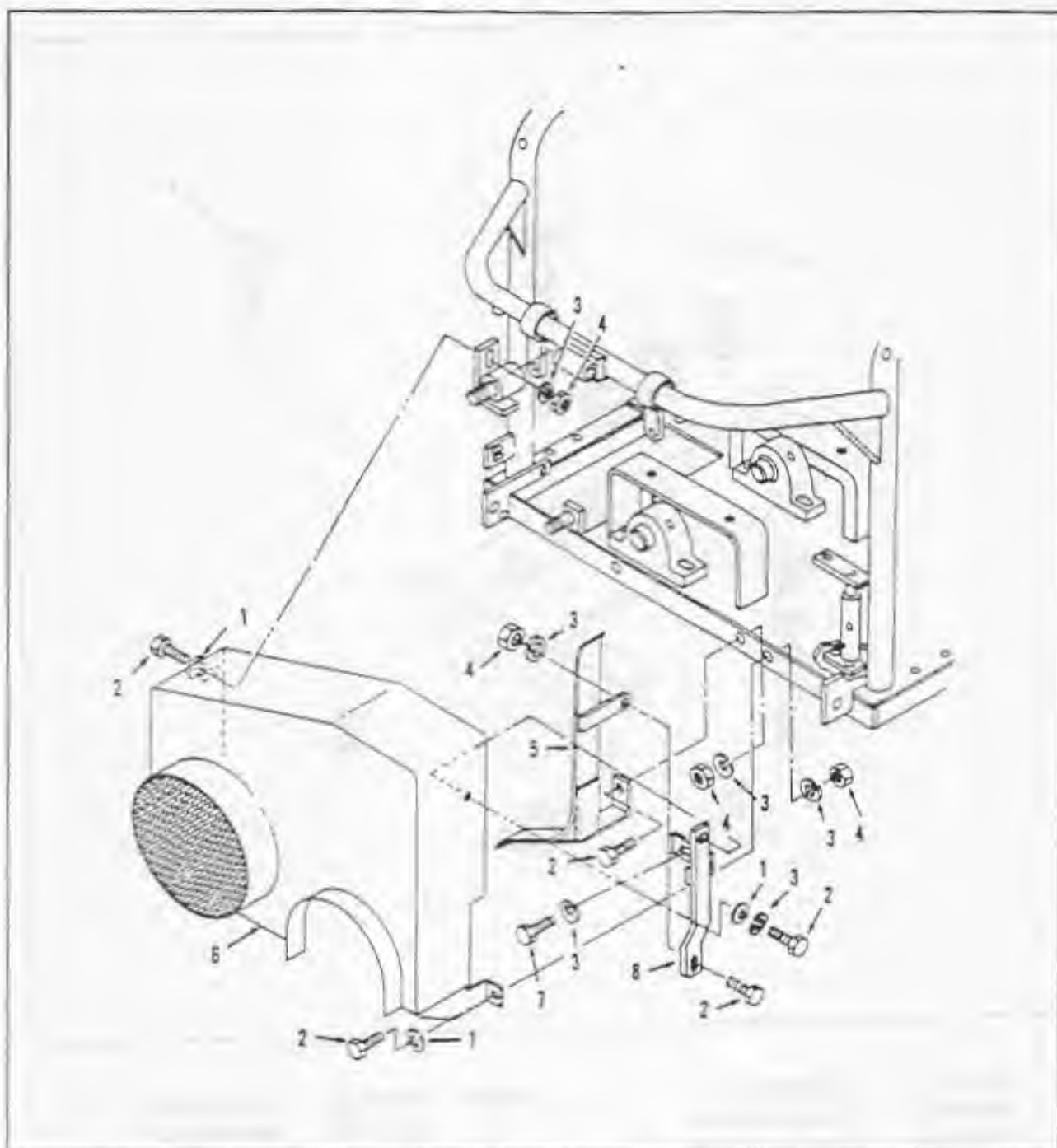
Yazoo Manufacturing Company's policy is to improve its products whenever it is possible and practical to do so. In a effort to keep pace with changes in technology, Yazoo reserves the right to make changes or improvements at any time without incurring any obligation to make such changes on products previously manufactured.

MANUAL # 1301-194 (IR 6/93)

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Battery Mount Bracket			

## GUARDS & SHIELDS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	2301-021	Washer, 5/16 Flat (3)	5	0704-364	Guard, Belt
2	0209-114	HHCS, 5/16C Hex (5)	6	0704-363	Guard, Belt Wldt
3	2301-004	Washer, 5/16 Lock (6)	7	0209-120	HHCS, 5/16C x 1-1/4G5
4	1401-020	Nut, 5/16C Hex (4)	8	0214-452	Brk't, Belt Guard ***
			8A	0214-456	Brk't, Belt Guard ** **
					* For YHRK20 Only
					** For YHRLK20 Only
					*** For YHRLK23 Only

## DASH PANEL

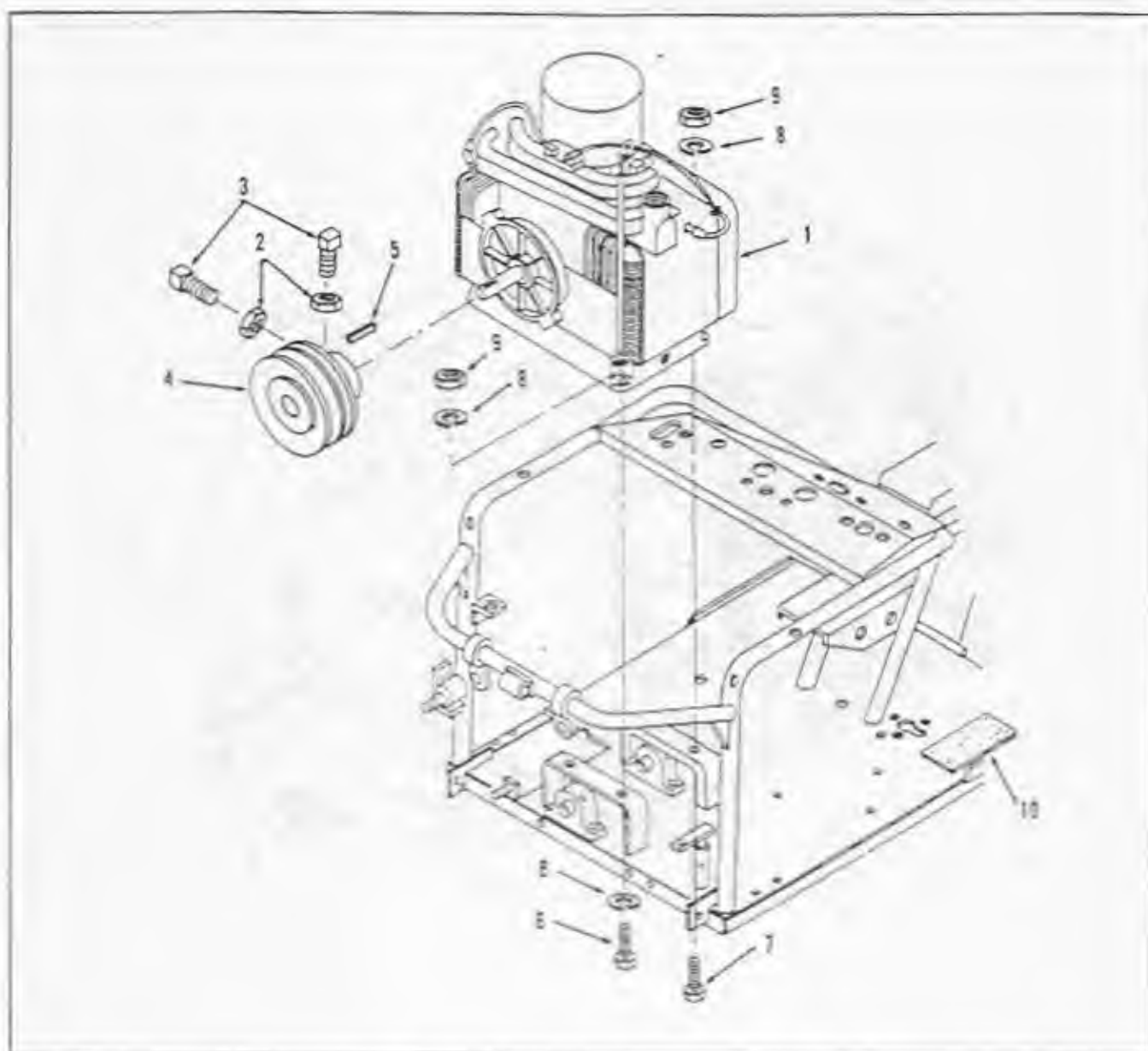


ITEM	PART NO.	DESCRIPTION
1	0706-002	Gauge, Ammeter
2	0706-003	Gauge Hour Meter
3	0301-124	Control, Throttle * * *
3A	0301-147	Control, Throttle ***
4	1807-006	Pop, Rivet 1/8 x 5/8 (2)
5	2301-284	Washer, Lock (2)
6	1401-060	Nut, 10-32 (2)

ITEM	PART NO.	DESCRIPTION
7	0902-001	Inclinometer
8	1923-009	Switch, Panel * ' **
8A	1923-010	Switch, Panel ***
9	0301-125	Cable, Choke * ' **
9A	0301-114	Cable, Choke ***
10	0303-030	Cap

\* For YHRK20 Only  
 \*\* For YHRLK20 Only  
 \*\*\* For YHRLK23 Only

# ENGINE COMPONENTS

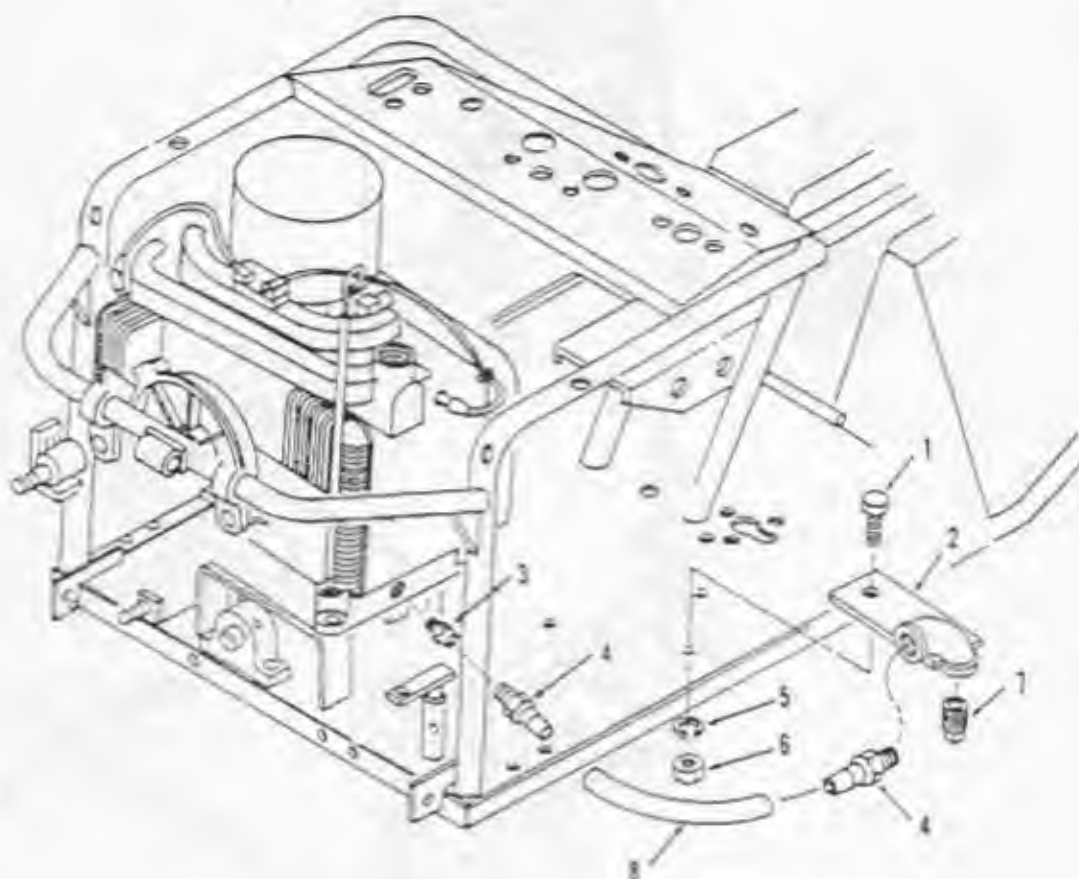


ITEM	PART NO.	DESCRIPTION
1	E245	Engine, * * **
1A	E229	Engine, ***
2	1401-020	Nut, 5/16C Hex (2)
3	1901-138	SHSS, 5/16 Sq. HD
4	1601-405	Pulley, Engine * * **
4A	1608-406	Pulley, Engine ***
5	1102-058	Key, 1/4x1/4x4
6	0209-341	HHCS, .38Fx2 * * **

ITEM	PART NO.	DESCRIPTION
6A	0209-519	HHCS, .5 Fx1.5 (2)***
7	0209-326	HHCS, .38Cx1.5 (3)****
7A	0209-517	HHCS, .5 Fx 2G5 (2)***
8	2301-006	Washer, 3/8 Lk(4)* * **
8A	2301-008	Washer, 1/2 Lock(4)***
9	1401-030	Nut, 3/8C Hex (3)* * **
9A	1401-154	Nut, 1/2F Hex (4)***
10	1601-004	Pad

\* For YHRK20 Only  
 \*\* For YHRLK20 Only  
 \*\*\* For YHRLK23 Only

## OIL DRAIN SYSTEMS



ITEM	PART NO.	DESCRIPTION
1	0209-114	HHCS, 5/16Cx1 Lock
2	0501-019	Elbow, Drain Asm
3	0101-113	Bushing, Pipe***
4	0101-159	Adapter, Male (2)

ITEM	PART NO.	DESCRIPTION
5	2301-004	Washer, 5/16 Lock
6	1401-020	Nut, 5/16C Hex
7	1601-038	Plug, Squire
8	1811-029	Hose, Oil Drain***
8A	1811-039	Hose, Oil Drain****

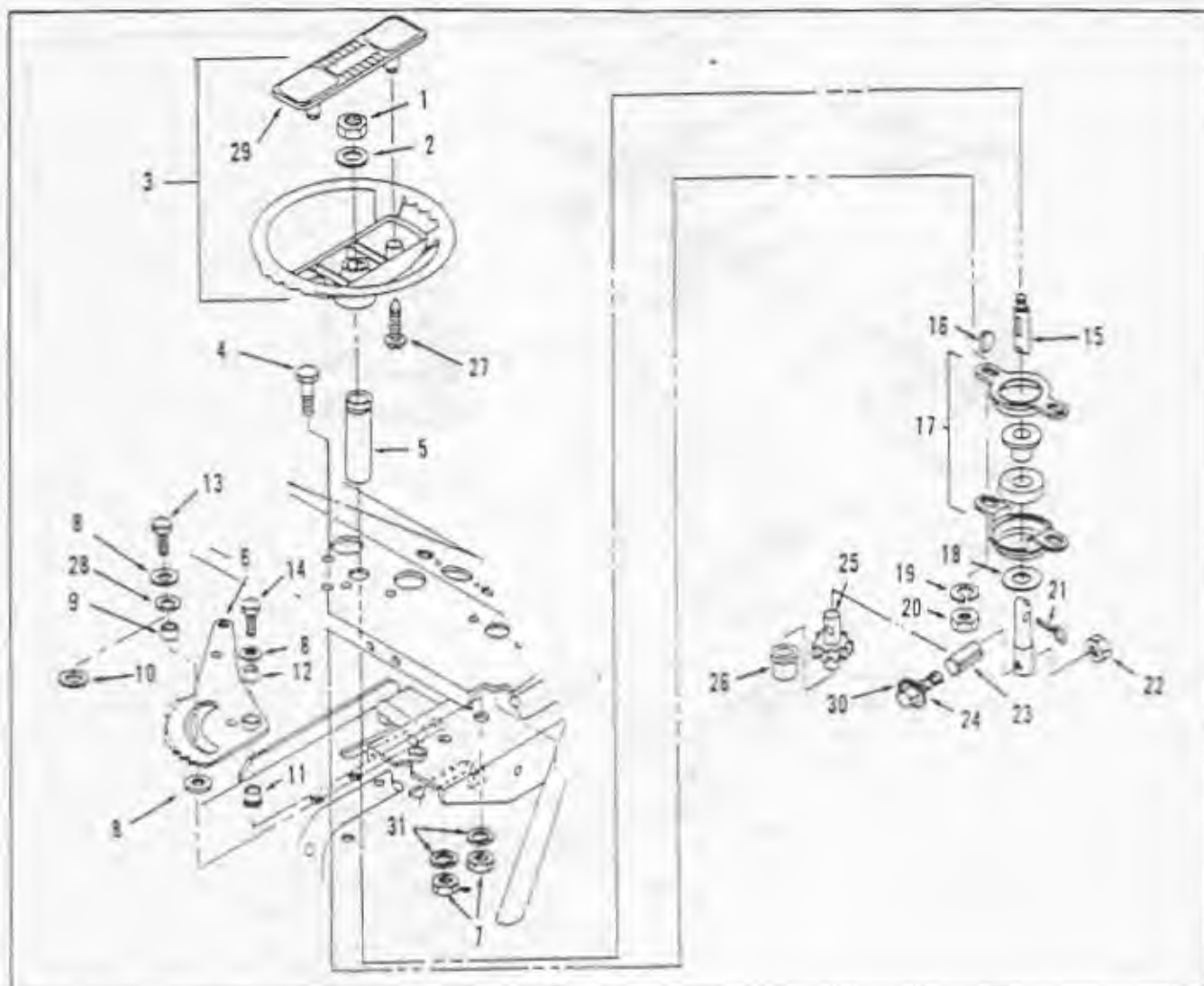
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\*\*\* For YHRLK23 Only

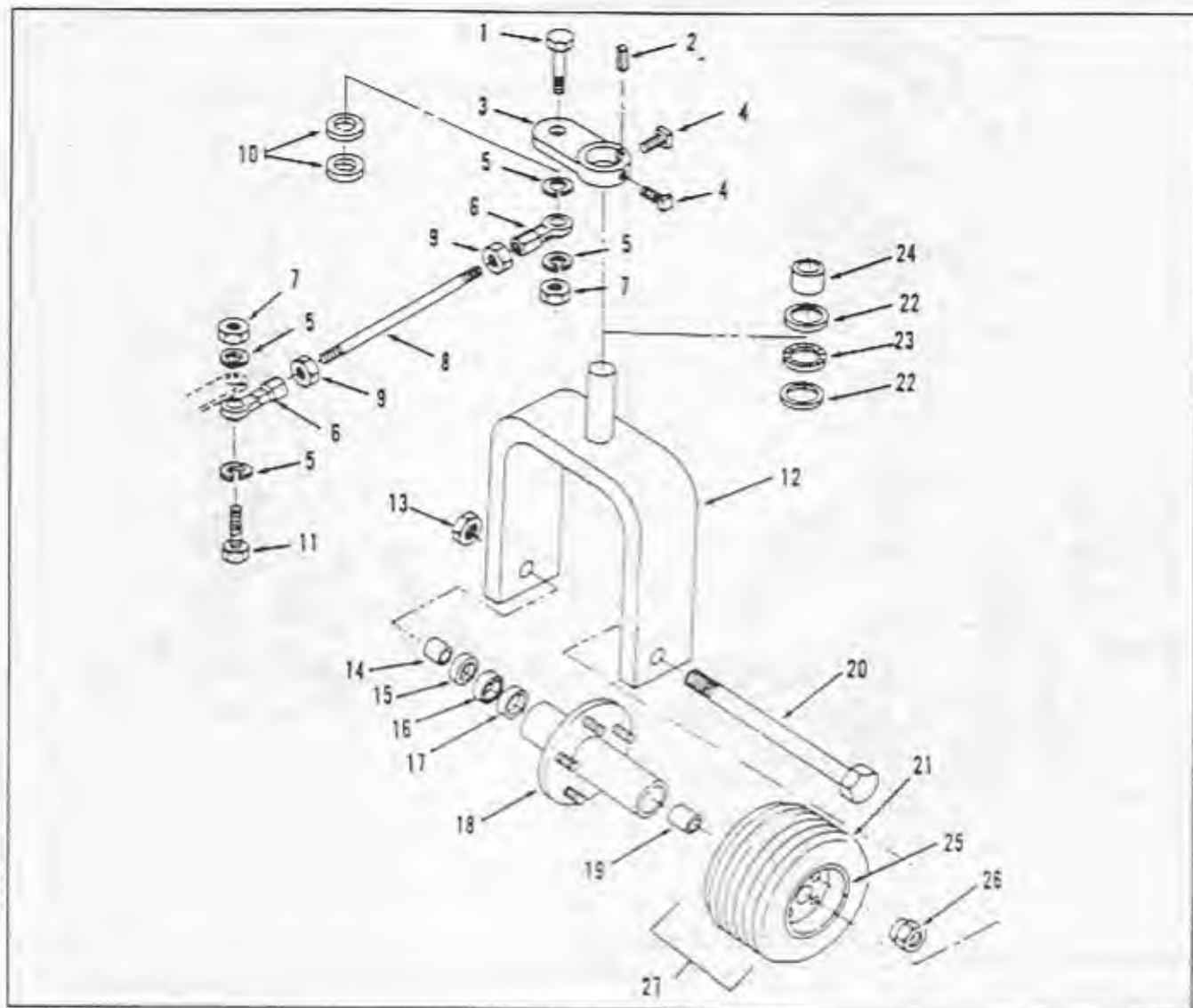


# STEERING COMPONENTS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1401-050	Nut, 1/2F Hex	17	0204-161	Bearing, Upper Str.
2	2301-096	Washer, Cup 5/8 Spring	18	2301-028	Washer, 3/4 SAE Ft
3	2303-012	Wheel, Steering	19	2301-004	Washer, 5/16 Lock (2)
4	0209-108	HHCS, 5/16Cx3/4G5 (2)	20	1401-020	Nut, 5/16C Hex (2)
5	0806-229	Housing, Steer-Asm	21	1504-042	Pin, Cotter 1/8x1
6	0702-149	Gear, Steer-Asm	22	1401-099	Nut, 10C Hex Cenloc
7	1401-051	Nut, 1/2F Hex Cen Lk (2)	23	1604-163	Pin, Spg 8MMx32MM
8	2301-024	Washer, 1/2 Flat (3)	24	0208-011	HHCS 10-24x1.75
9	1913-288	Spacer, Steer. Gear Pvt.	25	0702-150	Gear, Steering-Pin
10	2301-336	Washer, Thrust 1x2	26	0215-182	Bushing, Steering
11	0215-181	Bushing, Steering	27	1901-041	Screw, #8x1/2 Self Thrd.
12	1913-287	Spacer, Steer. Gear Pvt.	28	2301-055	Washer, Conical
13	0209-519	HHCS, 1/2Fx1-1/2G5	29	0314- <del>200</del> 97	Cover, Steering Wheel
14	0209-517	HHCS, 1/2Fx2G5	30	2301-296	Washer, 3/16 flat
15	1904-288	Shaft, Steering Asm	31	2301-008	Washer, 1/2 Lock (2)
16	1102-013	Key, Woodruff RC45			

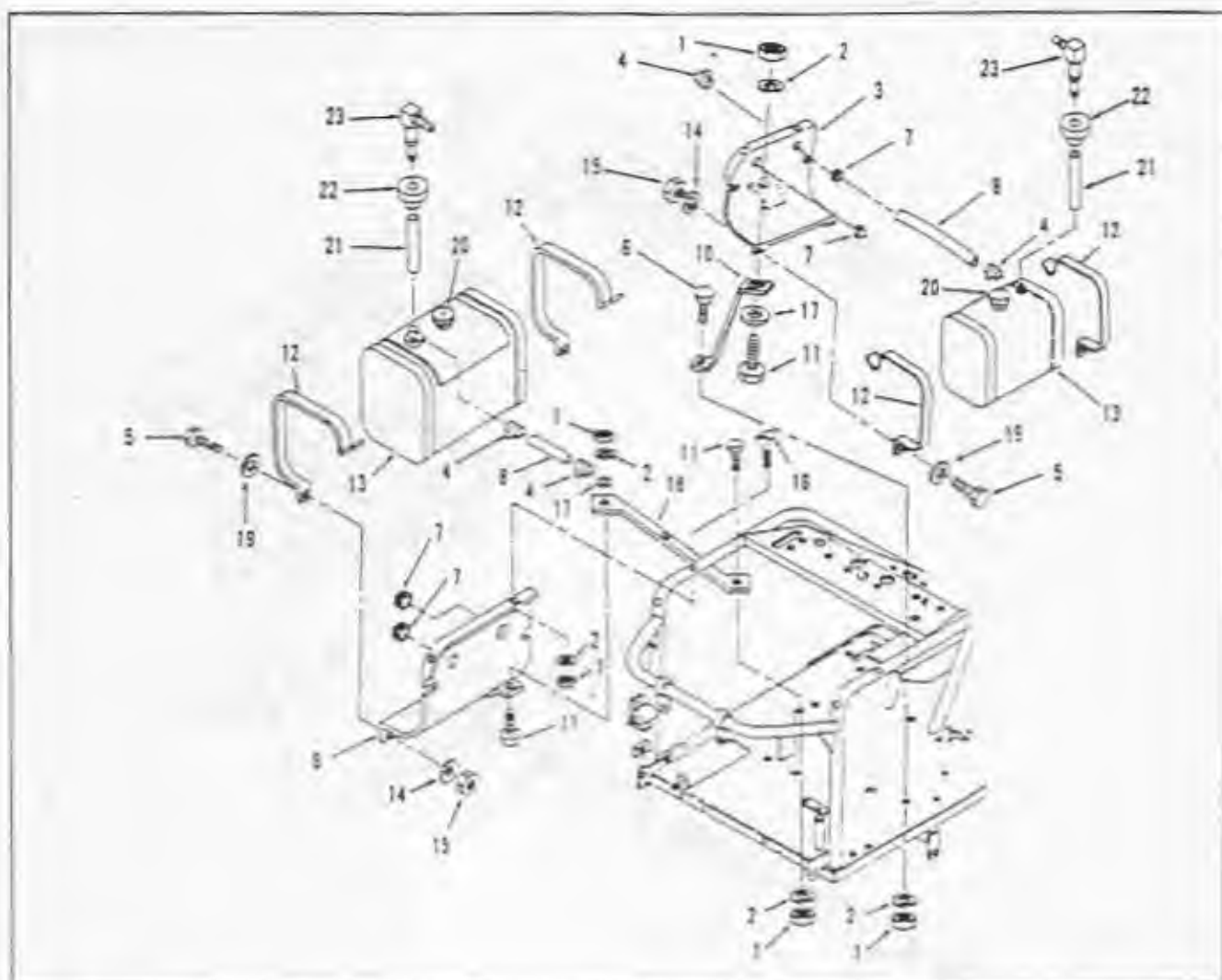
## STEERING COMPONENTS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0209-517	HHCS, 1/2Fx2 G5	15	1902-005	Seal
2	1102-002	Key, Sq. 1/4x1	16	0204-034	bearing
3	0311-097	Collar, Steering Arm	17	0312-008	Cone
4	1901-034	Screw, Set 3/8x3/4 (2)	18	0807-038	Hub, Rear Wheel
5	2301-008	Washer, 1/2 Lock (4)	19	1913-074	Spacer, Rider Rear
6	0502-018	Rod, End Female (2)	20	0103-097	Axle, 3/4-16 x 10-1/2
7	1401-051	Nut, 1/2 F Hex Cenloc (3)	21	2003-006	Tire, 18 x 9.5
8	1808-299	Rod, Steering Link	22	2301-097	Washer, Thrust 1.53 (2)
9	1401-054	Nut, 1/2 F (2)	23	0204-034	Bearing, Thrust
10	2301-031	Washer, 7/16 Flat	24	0215-101	Bushing
11	0209-519	HHCS, 1/2 Fx1-1/2 G5	25	1805-012	Rim, Beaded
12	2501-018	Yoke, Assembly	26	1401-061	Nut, Log Nut (5)
13	1401-081	Nut, 3/4-16 C Lock,	27	2305-018	Wheel, Assembly
14	1913-216	Spacer, 1-1/2			



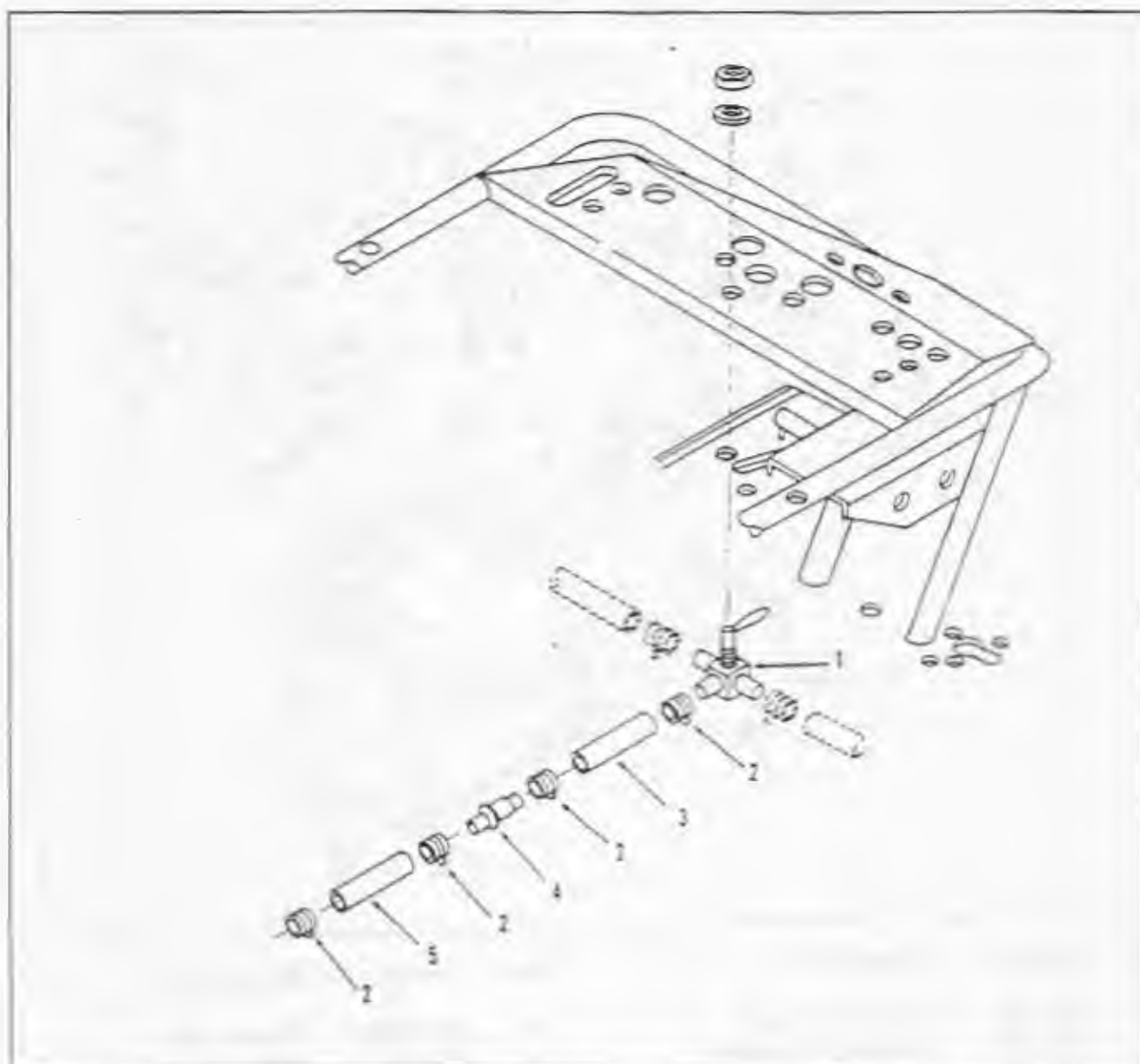
# FUEL SYSTEM



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1401-020	Nut, 5/16C Hex (8)	13	2001-003/3/	Tank Asm. (2)
2	2301-004	Washer, 5/16 Lock (8)	14	2301-003	Washer, 1/4 Lock (4)
3	0214-455	Brkt, Tank Mt. LH	15	1401-009	Nut, 1/4C Slenic (4)
4	0307-026	Clamp, Hose (4)	16	0209-835	BLT, 5/16Cx2 CRVH (4)
5	0209-032	HHCS, 1/4Cx1-1/4G5 (4)	17	2301-021	Washer, 5/16 Flat (2)
6	0209-108	HHCS, 5/16Cx3/4G5	18	0214-494	Brkt, Tank RH**
7	1811-004	Rubber, Leon Grommet (4)	18A	0214-470	Brkt, Tank RH***
8	0812-088	Line, 27" Fuel (2)	19	2301-020	Washer, 1/4 Flat (4)
9	0214-466	Brkt., Tank Mt. RH	20	0303-085	Cap, Fuel tank (2)
10	0214-475	Brkt., Tank Mt. LH*, **	21	2018-002	Tube, Fuel Intake (2)
10A	0214-495	Brkt., Tank Support LH***	22	0215-179	Bushing, Rubber (2)
11	0209-114	HHCS, 5/16x1G5 (3)	23	0101-181	Adapter, Elbow (2)
12	1918-022	Strap, Tank Mount (4)			

- \* For YHRK20 Only
- \*\* For YHRLK20 Only
- \*\*\* For YHRLK23Only

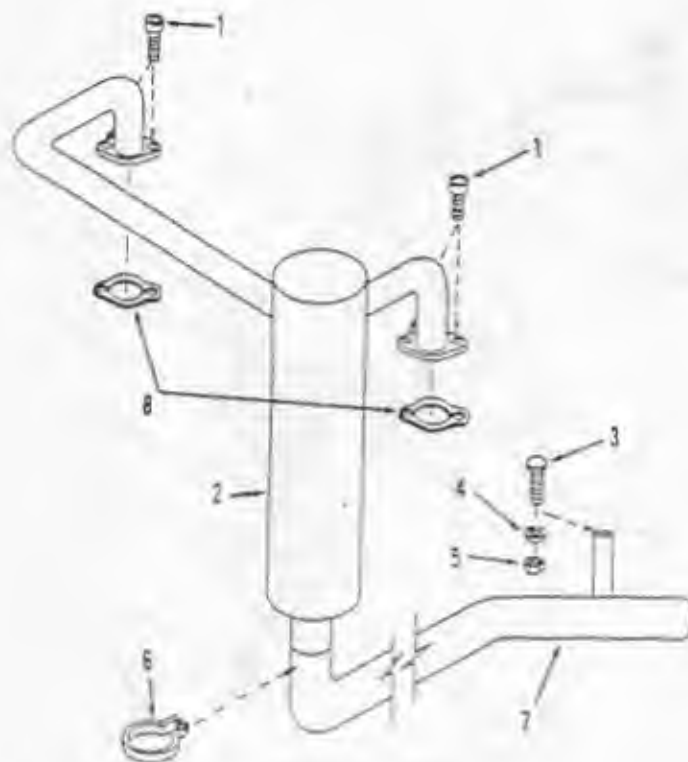
## FUEL SYSTEM



ITEM	PART NO.	DESCRIPTION
1	2201-030	Valve, Fuel
2	0307-026	Clamp, Hose (4)
3	0812-087	Line, 9" Fuel

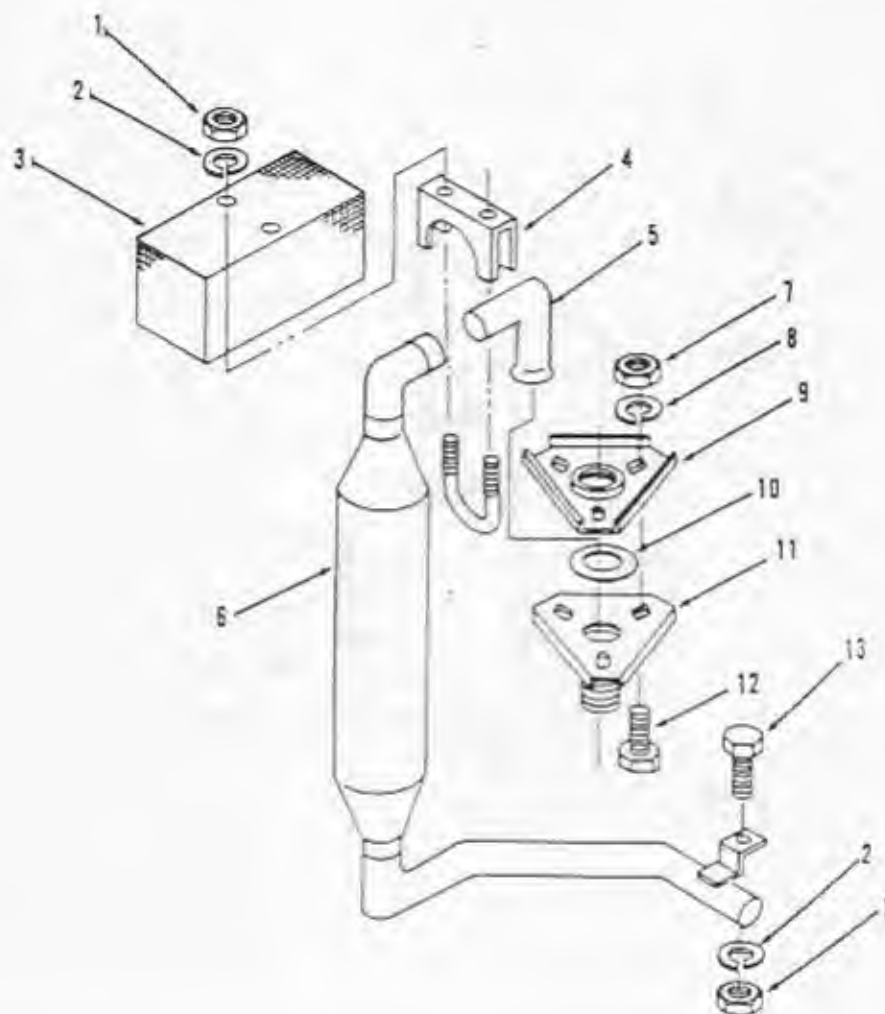
ITEM	PART NO.	DESCRIPTION
4	0610-011	Filter, Fuel
5	0812-056	Line, 4 1/2" Fuel

# EXHAUST SYSTEM YHRLK20 & YHRK20



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1901-171	SHCS, 5/16C x 3/4 (2)	4	2301-004	Washer, 5/16 Lock
2	1304-016	Muffler	5	1401-020	Nut, 5/16C Hex
3	0209-114	HHCS, 5/16 C x 3/4 G5	7	1615-016	Pipe, Tail
			8	0701-084	Gasket, Muffler (2)

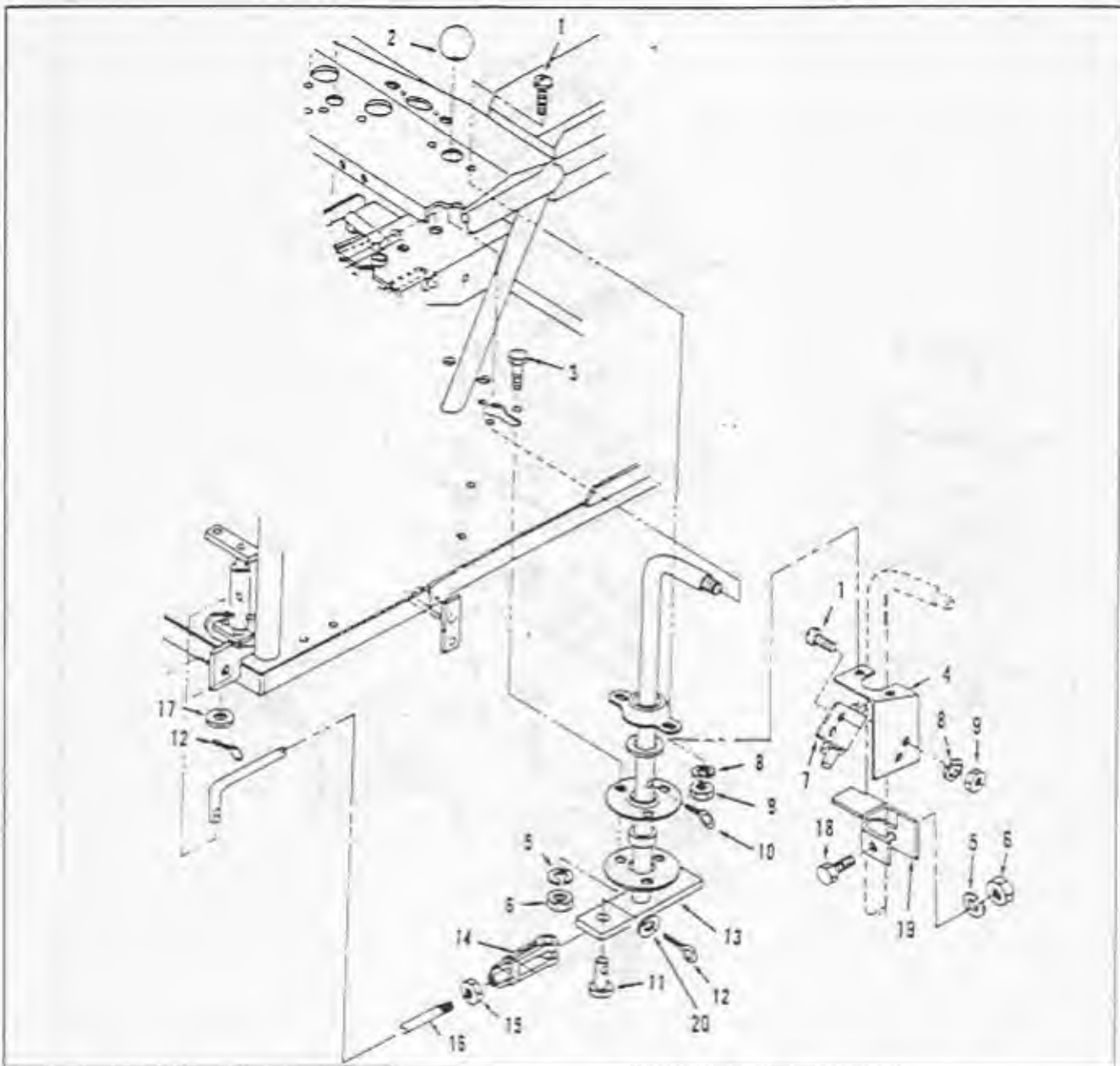
# EXHAUST SYSTEM YHRLK23



ITEM	PART NO.	DESCRIPTION
1	1401-020	Nut, 5/16C Hex
2	2301-004	Washer, 5/16 Lock (3)
3	0704-336	Guard, Muffler
4	0307-012	Clamp
5	0501-014	Elbow, 90
6	1304-024	Muffler
7	1301-030	Nut, 3/8C Hex

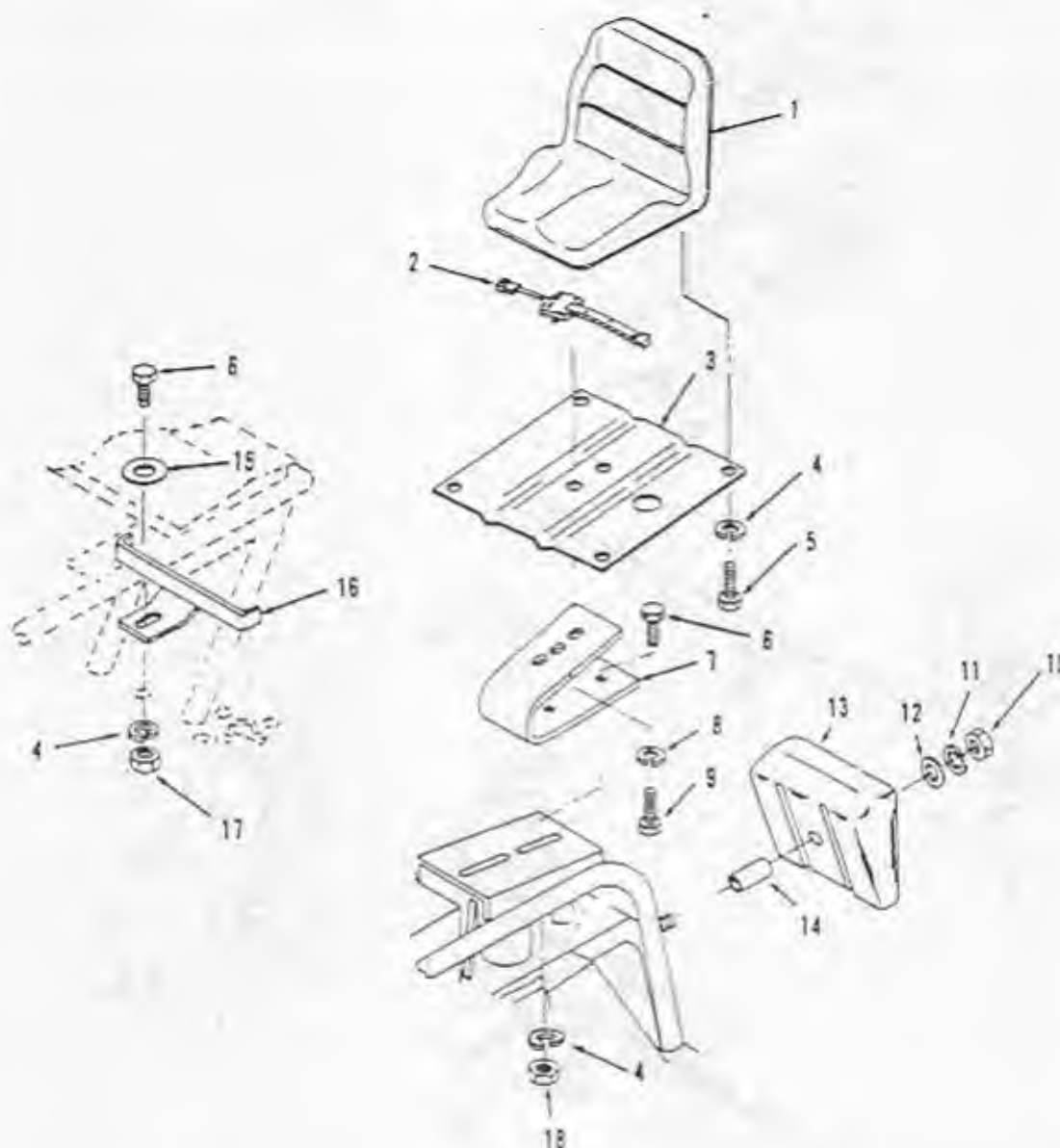
ITEM	PART NO.	DESCRIPTION
8	2301-006	Washer, 3/8 Lock
9	0603-027	Flange, Muffler
10	0701-088	Gasket, Exhaust
11	0603-028	Flange, Muffler
12	0209-314	HHCS, 3/8C x 1 G5
13	0209-114	HHCS, 5/16C x 1 G5

## BLADE CONTROL LEVER



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1901-229	HWHS, 10Cx1/2 (4)	11	1604-061	Pin, Rivet 3/8x1
2	1104-012	Knob, 3/8x16 (Hyd)	12	1604-002	Pin, Ctr 3/32x1" (2)
3	0209-021	HHCS, 1/4C x3/4G5 (3)	13	1201-098	Lever, Bld Eng Asm
4	0214-490	Brk't, Switch Blade	14	2501-030	Yoke
5	2301-003	Washer, 1/4 Lock (4)	15	1401-030	Nut, 3/8 C Hex
6	1401-010	Nut, 1/4C Hex (5)	16	1808-300	Rod, Blade Engage
7	1923-025	Switch	17	2301-022	Washer, 3/8 Flat
8	2301-001	Washer, 3/16 Lock (4)	18	0209-049	HHCS, 1/4Cx1"G5
9	1401-001	Nut, 10C Hex (4)	19	0214-489	Brk't, Switch Eng.
10	1604-042	Pin, Cotter 1/8x1	20	2301-021	Washer, 5/16 Flat

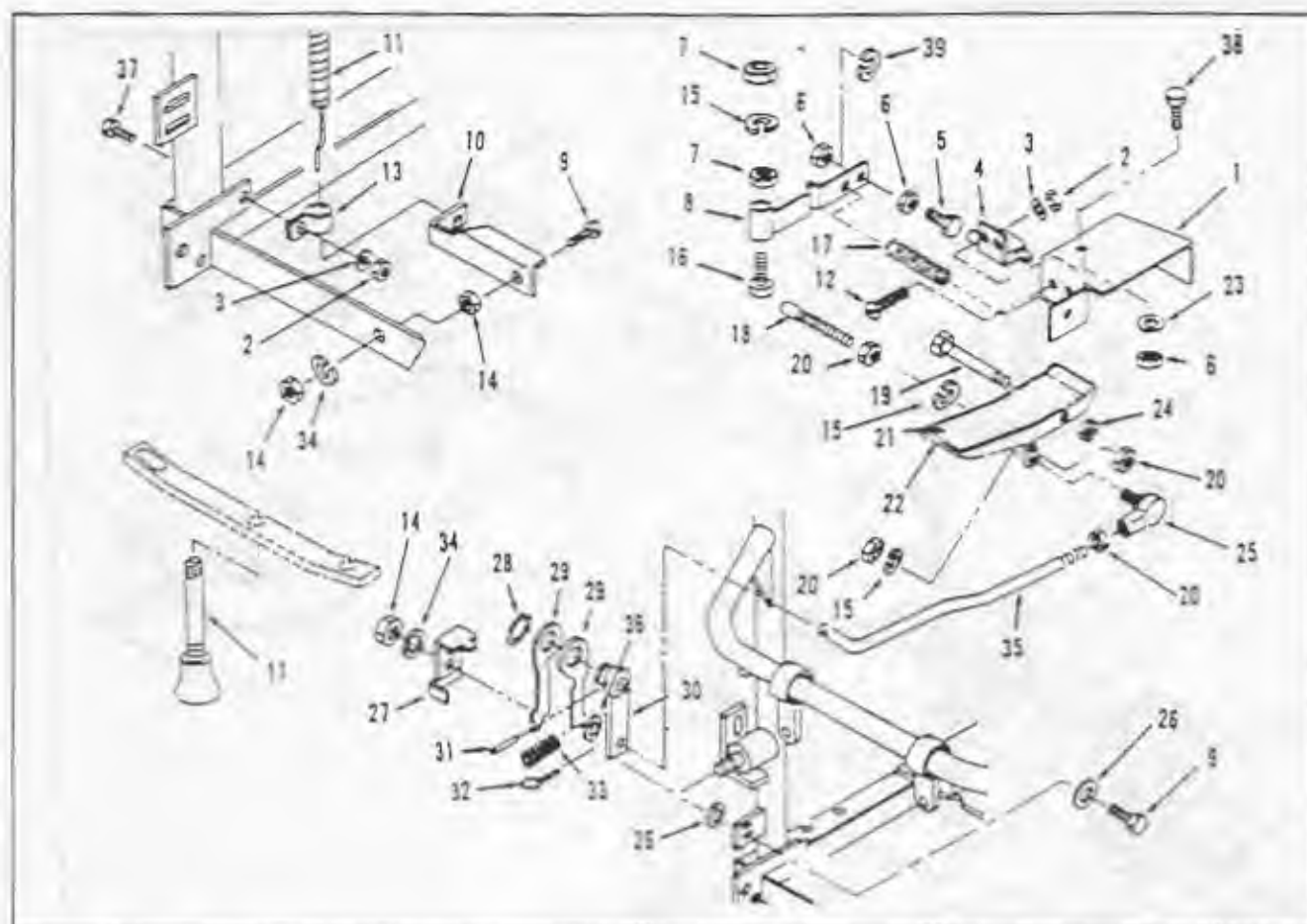
## OPERATOR SEAT



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1903-022	Seat, Tractor	10	1401-071	Nut, 5/8F Hex
2	1923-029	Switch, Seat Safety	11	2301-010	Washer, 5/8 Lock
3	0214-180	Brkt-Seat Mnt	12	2301-028	Washer, 3/4 SAE FLT
4	2301-004	Washer, 5/16 Lock (7)	13	2304-009	Weight, Rider
5	0209-108	HHCS, 5/16Cx3/4G5 (4)	14	1913-206	Sleeve, For Weight
6	0209-114	HHCS, 5/16Cx1G5 (3)	15	2301-021	Washer, 5/16 Flat (1)
7	1916-080	Spring, Seat	16	0214-206	Bracket
8	2301-008	Washer, 1/2 Lock (2)	17	1401-020	Nut, 5/16C Hex(3)
9	0209-480	HHCS, 1/2Cx1G5 (2)			

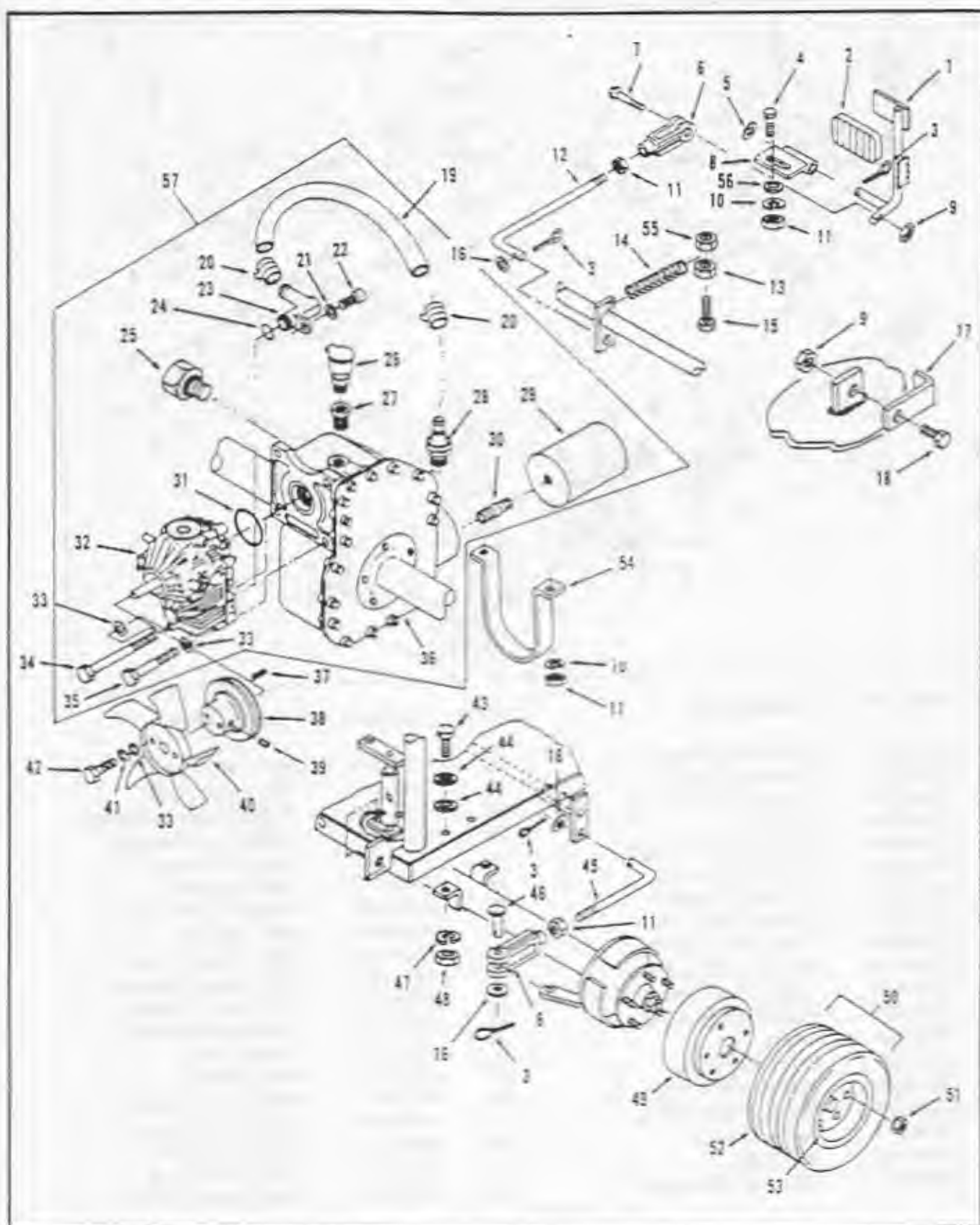


# TRANSMISSION CONTROL PEDAL



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0214-493	Brkt, Neutral Switch	20	1401-032	Nut, 3/8F Hex (2)
2	1401-001	Nut, #10C Hex (3)	21	1601-017	Pad, Hydro Pedal
3	2301-001	Washer, 3/16 Lock (3)	22	1602-024	Pedal Directional Control
4	1923-025	Switch	23	2301-004	Washer, 5/16 Lock (2)
5	0209-126	HHCS, 5/16Cx1 1/2G5	24	1401-021	Nut, 5/16 Cenlock
6	1401-020	Nut, 5/16C Hex (3)	25	0502-017	End. Rod Swivel
7	1401-030	Nut, 3/8 C Hex (2)	26	2301-020	Washer, 1/4 Flat (4)
8	0100-008	Actuator, F&R Asm	27	0214-467	Brkt, Actuator
9	0209-049	HHCS, 1/4Cx1G5 (3)	28	1806-008	Ring, Snap Pillow B
10	0102-149	Arm, By-Pass Valve	29	0214-453	Brkt, Neutral Return (2)
11	0301-155	Cable, Trans. Neutral	30	0102-135	Arm, For. & Reverse
12	1901-229	HWHS, #10Cx1/2 (2)	31	1604-160	Pin, Roll 6MMx35MM
13	0307-004	Clamp	32	1604-002	Pin, Ctr 3/32x1
14	1401-010	Nut, 1/4C Hex (4)	33	1916-177	Spring, Small
15	2301-006	Washer, Lock 3/8 (3)	34	2301-003	Washer, 1/4 Lock (3)
16	0209-350	HHCS, 3/8Cx2-1/2G5	35	1808-283	Rod, For. & Reverse
17	1916-175	Spring, Tension	36	2301-022	Washer, Flat 5/16
18	1604-157	Pin, Switch	37	0208-011	HWMS, #10CX1.75
19	0209-181	HHCS, 5/16Cx3-3/4G5	38	0209-108	HHCS, 5/16C x 3/4

# TRACTION DRIVE SYSTEM

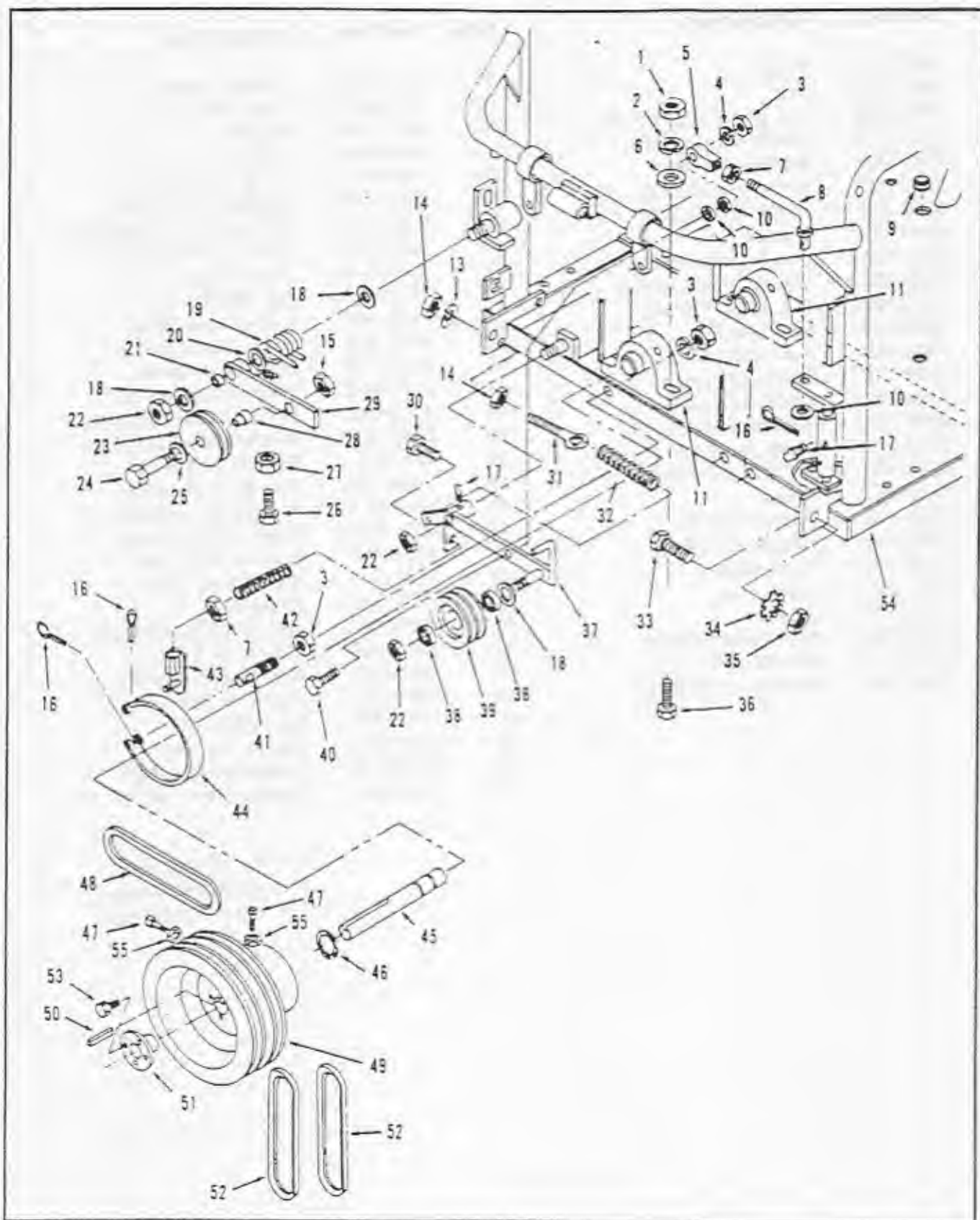


## TRACTION DRIVE SYSTEM

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1602-011	Pedal	28	0101-153	Adapter, Hose
2	1601-001	Pad	29	0610-018	Filter, Trans. Oil
3	1604-002	Pin, Cotter 3/32 x 1 (4)	30	0101-155	Adapter
4	0209-114	HHCS, 5/16Cx1G5	31	1902-073	O Ring
5	2301-022	Washer, 3/8 Flat	32	2006-077	Trans. BU21L-310
6	2501-027	Yoke, Rod 5/16 (3)	33	2301-020	Washer, 1/4 Flat (6)
7	0209-138	HHCS, 5/16Cx2G5	34	0209-831	HHCS, 5/16C x 5-1/2G5 (2)
8	0214-153	Bracket	35	0209-161	HHCS, 5/16Cx3G5 (2)
9	1401-021	Nut, 5/16 Cenlock	36	2006-078	Tr Axle Asm
10	2301-004	Washer, 5/16 Lock (2)	37	1102-059	Key, 5MMx1-1/4
11	1401-020	Nut, 5/16C Hex (4)	38	1608-407	Pulley, Pump Motor
12	1808-287	Rod, Idler C/S	39	1901-006	Screw, Set 5/16x1/4
13	1401-010	Nut, 1/4C Hex ( 2)	40	0612-006	Fan, Blower Eaton
14	1916-012	Spring, C/S Lever	41	2301-003	Washer, 1/4 Lock (2)
15	0209-050	HHCS, 1/4Cx2G5	42	0209-045	HHCS, 1/4Cx1-3/4G5 (2)
16	2301-021	Washer, 5/16 Flat (3)	43	0209-350	HHCS, 3/8Cx2-1/2G5 (4)
17	0217-012	Brake, Park Lock	44	2301-022	Washer, 3/8 Flat (8)
18	0209-108	HHCS, 5/16Cx3/4G5	45	1808-200	Rod, Brake Hydro (2)
19	0612-067	Hose	46	1604-013	Pin, 5/16x1-1/4Clevis (2)
20	0307-039	Clamp, Hose (2)	47	2301-006	Washer, 3/8 Lock (4)
21	2301-296	Washer, 3/16 Flat	48	1401-030	Nut, 3/8 C Hex (4)
22	0209-834	HHCS M8x1x14	49	0217-018	Brake, Drum Kit (2)
23	0101-154	Fitting, Hose	50	2305-022	Wheel (2)
24	1806-145	O Ring	51	1401-061	Nut, 7/16C Tapered (10)
25	1606-069	Plug, O-Ring 5408-8	52	2003-058	Tire, 18 x 9.5 (2)
26	0315-012	Cup, Oil YHR Hydro	53	1805-026	Rim, Beaded Front (2)
27	0215-183	Bushing, 1/4x1/2Pipe	54	0704-367	Guard, Oil Filter (1)
			55	1401-009	Nut, 1/4C Cenloc
			56	2301-020	Washer, 1/4 Flat
			57	2006-009	Transaxle, Manual Lift *
			57A	2006-015	Transaxle, Hyd. Lift *** **

- \* For YHRK20 Only
- \*\* For YHRLK20 Only
- \*\*\* For YHRLK23 Only

# BELT DRIVES



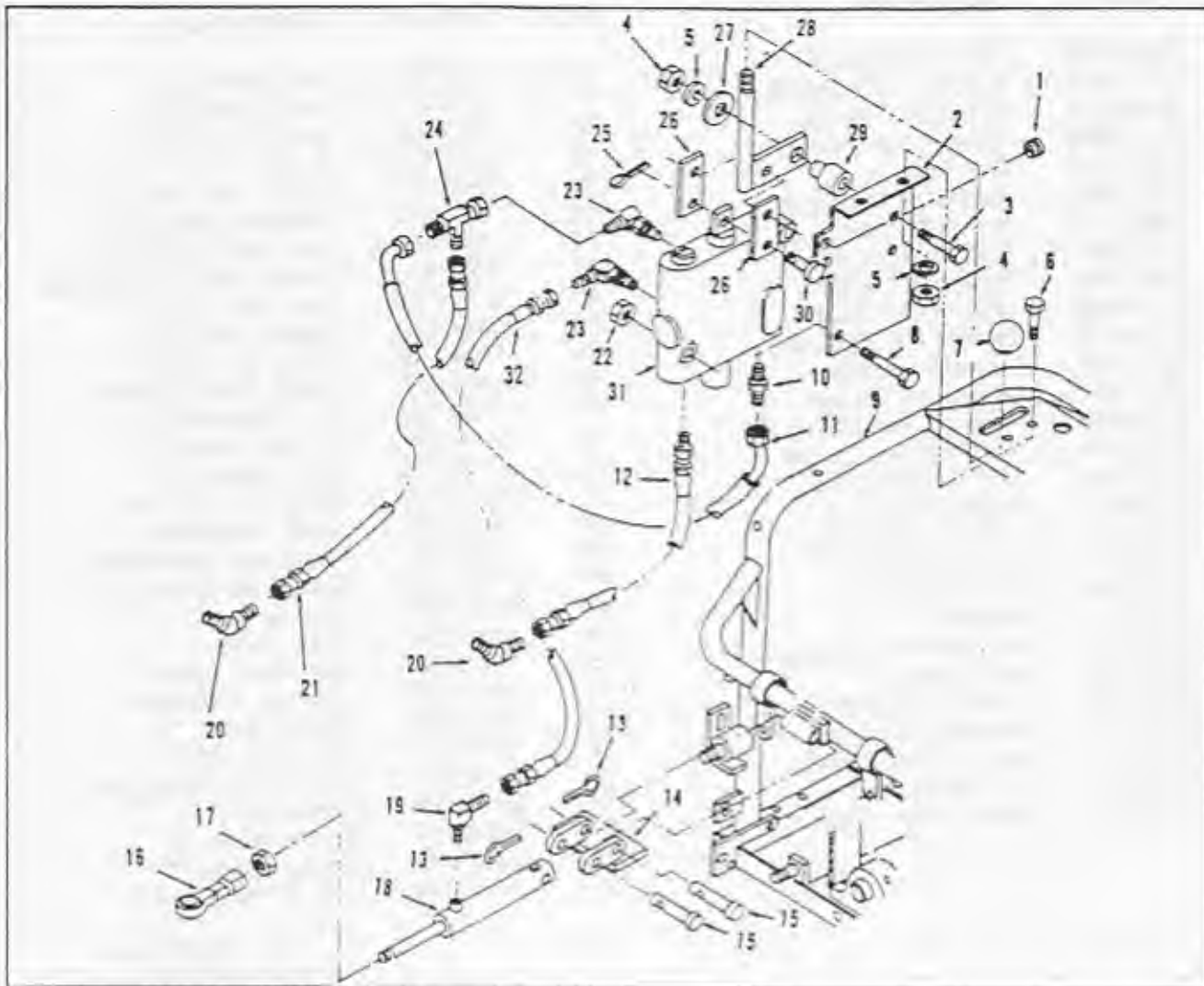
# BELT DRIVES

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1401-040	Nut, 7/16C Hex (4)	29	0102-133	Arm, Idler Asm.
2	2301-007	Washer, 7/16 Lock (4)	30	0209-341	HHCS, 3/8Fx2G5
3	1401-030	Nut, 3/8 C Hex (2)	31	0212-003	Bolt Eye 3/16x2
4	2301-006	Washer, 3/8 Lock (2)	32	1916-116	Spring
5	0502-002	End, Rod	33	0209-617	HHCS, 5/8Fx1-1/2G5 (2)
6	2301-031	Washer, 7/16 Flat (4)	34	2301-011	Washer, 5/8 Star (2)
7	1401-032	Nut, 3/8F Hex (2)	35	1401-069	Nut, 5/8F Hex Jam (2)
8	1808-284	Rod, Engaging Idler	36	0209-425	HHCS, 7/16Cx1-1/2G5 (4)
9	1811-028	Grommet, Rubber	37	0102-134	Arm, Idler Front
10	2301-022	Washer, 3/8 Flat (3)	38	0204-019	Bearing, Hub 5/8 (2)
11	0204-077	Bearing P B (PTO) (2)	39	1608-148	Pulley, Eng Idler
12	1811-025	Grommet, Rubber	40	0209-326	HHCS, 3/8Cx3.75 G5
13	2301-001	Washer, 3/16 Lock	41	1604-103	Pin, Brake Band Hyd
14	1401-099	Nut, 10C Hex Cenloc (2)	42	1916-174	Spring, Tension
15	1401-051	Nut, 1/2F Hec Cenloc	43	0214-276	Brk't, Brake Band
16	1604-002	Pin, Ctr 3/32x1" (3)	44	0217-020	Brake, Band 20" Com
17	0603-004	Fitting, Grease (2)	45	1904-191	Shaft, Pulley PTO
18	1913-040	Spacer, 5/8x7/8 (3)	46	1806-008	Ring, Snap Pillow Blk (2)
19	1916-161	Spring, Tension	47	1901-136	Screw, Set 5/16x1/4 (2)
20	1913-095	Spacer, FSP End	48	0205-534	Belt, Pump
21	0215-177	Bushing	49	1608-394	Pulley, PTO
22	1401-070	Nut, 5/8F Hex Cenloc (3)	50	1102-058	Key, 1/4 x 1/4 x 4"
23	1608-355	Pulley, Idler 3"	51	0215-175	Bushing, PTO Pulley
24	0209-517	HHCS, 1/2Fx2G5	52	0205-528	Belt, PTO (2) * **
25	2301-334	Washer, Swivel Wbl.	52A	0205-137	Belt, PTO (2) ***
26	0209-108	HHCS, 5/16Cx3/4G5	53	0209-021	HHCS, 1/4 x 3/4G5 (2) *
27	1401-020	Nut, 5/16C Hex	54	0609-459	Frame, WLDT *
28	1913-240	Spacer, Idler Pulley	54A	0605-461	Frame, WLDT **
			54B	0605-458	Frame, WLDT ***
			55	1401-020	Nut, 5/16C Hex (2)

- \* For YHRX20 Only
- \*\* For YHRUK20 Only
- \*\*\* For YHRLK23 Only



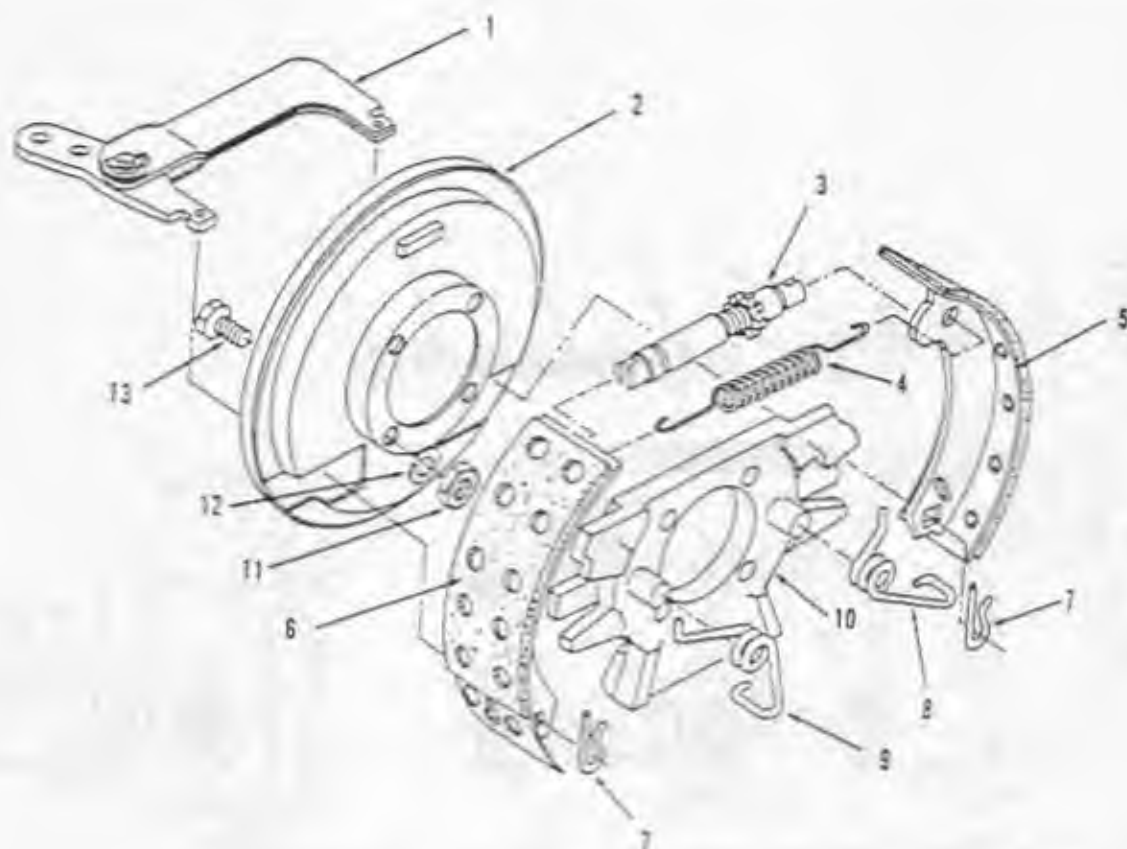
# HYDRAULIC SYSTEM



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1811-004	Rubber, Leon Gromet (2)	17	1401-069	Nut, 5/8F Hex Jam
2	0214-528	Brk't, Valve Mount	18	0319-002	Cylinder, Asm Leon
3	0209-126	HHCS, 12Cx1.5(2)	19	0101-116	6801-4 Adapter
4	1401-020	Nut, 5/16C Hex (3)	20	0101-165	Adapter 45 (2)
5	2301-004	Washer, 5/16 Lock (3)	21	0812-050	Hose, Hydraulic
6	0209-108	HHCS, 5/16Cx3/4G5 (2)	22	1401-009	Nut, 1/4 C Cenloc (2)
7	1104-012	Knob, 3/8x16 (Hyd	23	0101-117	6801-6 Adapter (2)
8	0209-045	HHCS, 1/4Cx1-3/4G5 (2)	24	0101-162	Adapter, Tee Swival
9	0605-475	Frame, Wldt Diesel	25	1604-092	Pin Cotter 1/16 x 1 (2)
10	0101-159	Adapter, Male	26	1204-006	Link, Lift Valve (2)
11	0812-090	Hose, Hydraulic	27	2301-021	Washer, 5/16 Flat
12	0812-091	Hose, Hydraulic	28	1201-099	Lever, Lift Asm.
13	0309-030	Clip, Hairpin (2)	29	1913-286	Spacer, Lever Pivot
14	0214-274	Brk't, Lift Cylinder	30	1604-162	Pin, Clevis Lift (2)
15	1604-063	Pin, 5/8x2-3/4 (2)	31	2201-037	Valve, Control
16	0502-015	End, Rod 5/8	32	0812-072	Hose, Hyd. Lift

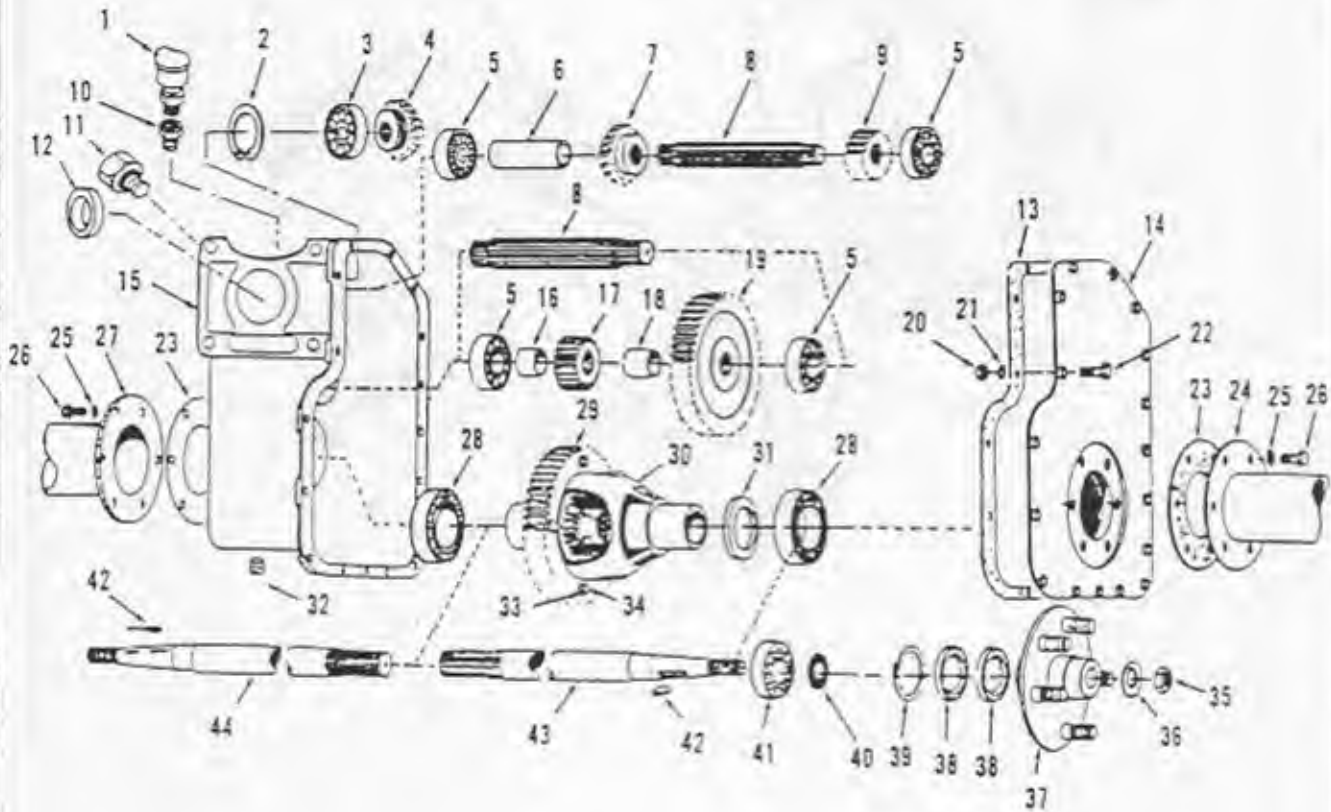


## BRAKE SYSTEM



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1201-095	Assm. Park Br. Lever (2)	8	1916-144	Spring, Shoe Ret. (RH) Rd (2)
2	1906-015	Shield, Dust (2)	9	1916-143	Spring, Shoe Ret. (LH) Gn (2)
3	1901-216	Assm., Adj. Screw Nut (2)	10	1935-003	Torque Spider, Finished (2)
4	1916-145	Spring, Adj. Screw (Blue) (2)	11	1401-020	Nut, 5/16C Hex (8)
5	1908-013	Assem., Shoe & Lining (2)	12	2301-004	Washer, 5/16 Lock (8)
6	1908-012	Assem., Shoe & Lining (2)	13	0209-120	HHCS, 5/16C x 1-1/4
7	1604-133	Retainer, Lever Pin (4)			

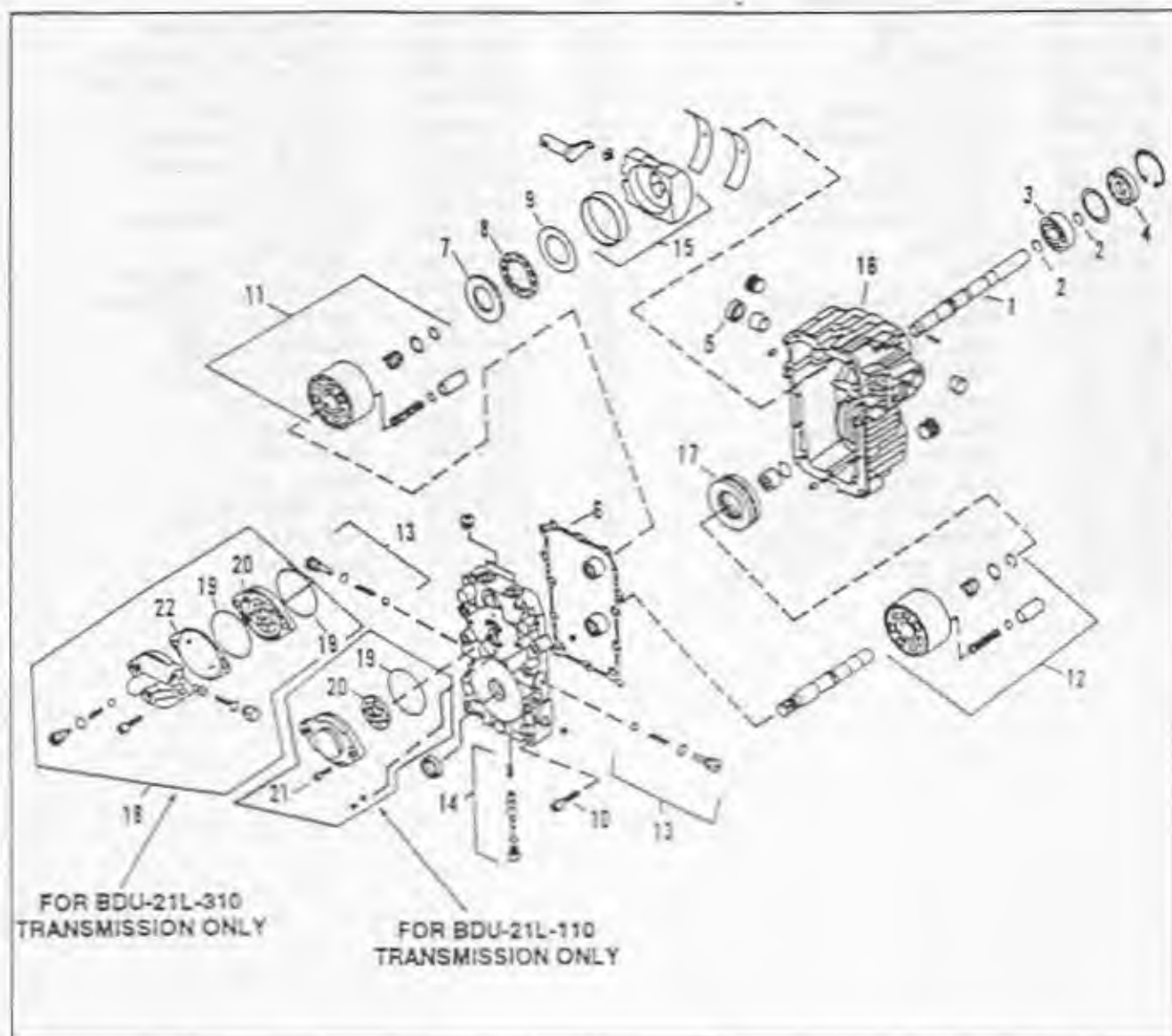
# HYDROSTATIC DIFFERENTIAL



# HYDROSTATIC DIFFERENTIAL

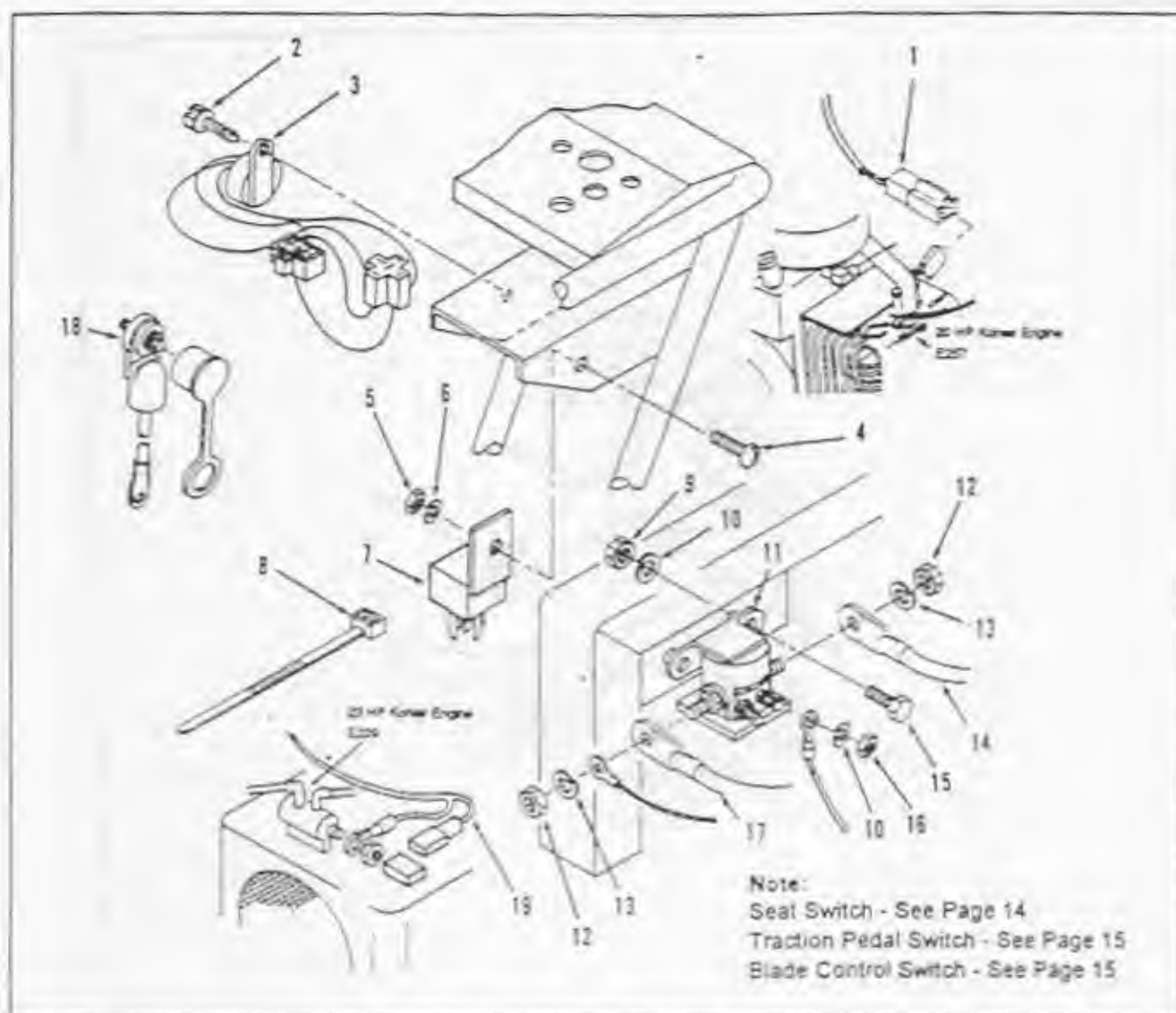
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0315-012	Cup, Oil Breather	24	0806-091	Housing, Axle Long
2	1806-144	Ring, Snap	25	2301-006	Washer, 3/8" Lock (12)
3	0204-159	Bearing, Ball	26	0209-307	Bolt, 3/8" x 3/4" NC (12)
4	0702-148	Gear, Mitre	27	0806-336	Housing, Axle
5	0204-040	Bearing, Ball (3)	28	0204-039	Bearing, Differential (2)
6	1913-268	Spacer, Transaxle	29	0702-054	Gear, Transmission
7	0702-147	Gear, Mitre	30	0403-003	Differential
8	1904-154	Shaft, Internal Drive (2)	31	1913-034	Spacer, Differential (2)
9	0702-057	Gear, Transmission	32	1606-070	Plug, Drain
10	0215-183	Bushing	33	2301-006	Washer, 3/8" Lock (2)
11	1606-069	Plug	34	0209-318	Bolt, 3/8" x 1" NF Hex (2)
12	1913-283	Spacer, Transmission	35	1401-071	Nut, Full 5/8" SAE
13	0701-103	Gasket, Case	36	2301-096	Washer, Cup 5/8"
14	0304-156	Case, Half Shallow	37	0807-036	Hub Drive Wheel
15	0304-158	Case, Half Deep	38	1902-012	Seal, Axle (4)
16	1913-269	Spacer, Transaxle	39	1207-025	Ring, Lock
17	0702-052	Gear, Transmission	40	1806-001	O-ring, 1/4" x 1"
18	1913-268	Spacer, Transaxle	41	0204-038	Bearing, Axle
19	0702-053	Gear, Transmission	42	1102-013	Key, Woodruff (2)
20	1401-020	Nut, 5/16" C Hex (26)	43	0103-090	Axle, Long
21	2301-004	Washer, Lock 5/16" (30)	44	0103-112	Axle, Short
22	0209-120	HHCS, 5/16" x 1-1/4 (18)			
23	0701-022	Gasket (2)			

# SUNDSTRAND BDU-21L-310 & 110 TRANSMISSIONS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1904-296	Shaft	12	1105-139	Kit, Cylinder Block
2	1904-031	Ring, Retaining	13	1105-140	Kit, Check Valve
3	0204-165	Bearing, Ball	14	1105-141	Kit, Bypass Valve
4	1902-078	Seal, Lip	15	1105-142	Kit, Splash Plate
5	1902-077	Seal, Lip	16	1105-143	Kit, Housing
6	0701-104	Gasket, Center Section	17	0204-166	Bearing, Needle
7	1913-303	Plate, Thrust	18	1105-144	Kit, Charge Relief Valve
8	0204-167	Bearing, Roller Thrust	19	1902-079	*O* Ring
9	1913-304	Plate, Thrust	20	1810-010	Assembly, Gerotor
10	1901-236	Screw	21	1901-237	Screw
11	1105-138	Kit, Cylinder Block	22	1907-066	Shim, Charge Pump

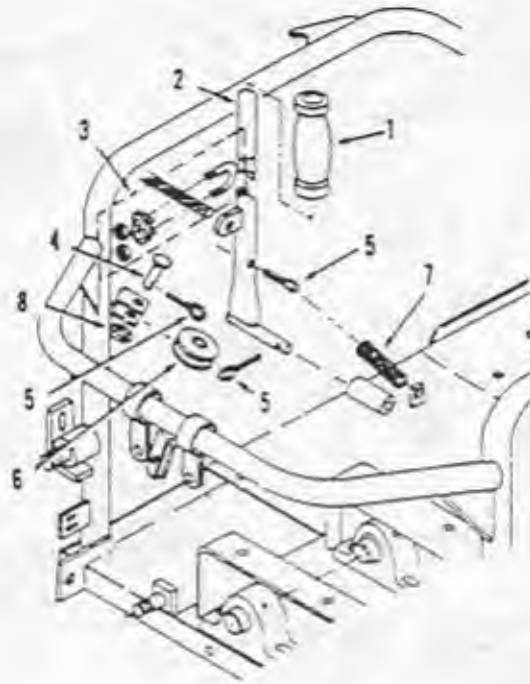
# ELECTRICAL SYSTEM



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0811-044	Harness, Wire **	11	1923-045	Solenoid, Starter
2	1901-018	Screw, 1/4x1/2 Self Tap	12	1401-020	Nut, 5/16 Hex (2)
3	1923-042	Module, **	13	2301-004	Washer, 5/16 Lock (2)
3A	1923-040	Module, ***	14	0301-141	Cable, Battery Red
4	1901-117	RHMS, #10C x 3/4	15	0209-021	HHCS, .25C x .75 G5 (2)
5	1401-001	Nut, #10C Hex ***	16	1401-060	Nut, #10F Hex (2)
6	2301-001	Washer, 3/16 Lock ***	17	0301-115	Cable, Starter
7	1901-041	Switch, Relay *** 1923-041	18	0301-140	Cable, Battery Black
8	2014-001	Tie, Strap (5)	19	0811-043	Harness, Wire ***
9	1401-010	Nut, 1/4C Hex (2)			
10	2301-003	Washer, 1/4 lock (4)			

\* For YHAK20 Only  
 \*\* For YHRLK20 Only  
 \*\*\* For YHRLK23 Only

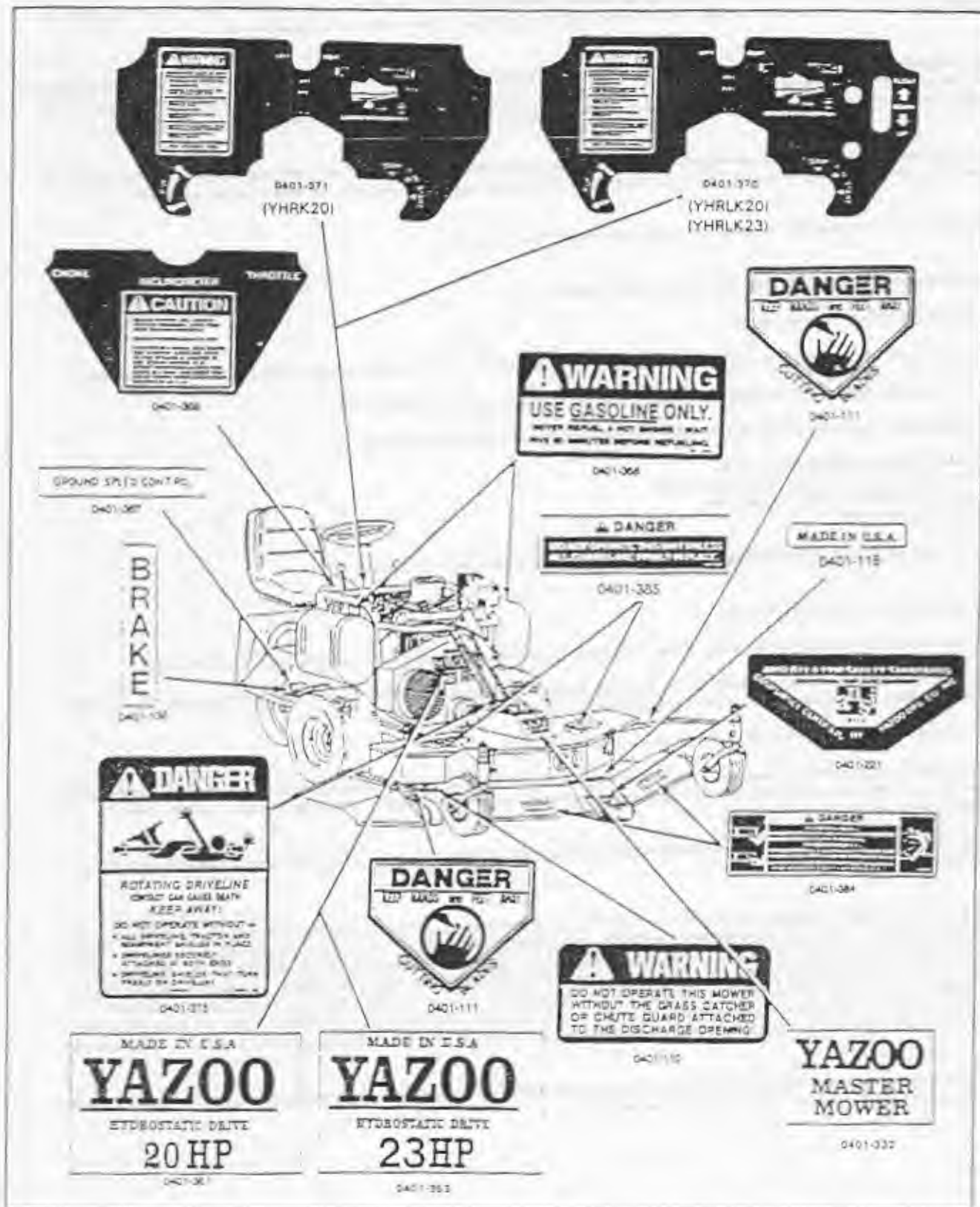
## MANUAL SYSTEM DECK LIFT



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0704-016	Grip, Sponge	5	1601-002	Pin, Cotter 3/32x1 (3)
2	1201-008	Lever, c/s	6	1809-001	Roller, Cable
3	0307-002	Clamp, Assembly	7	1916-012	Spring, C/S Lever
4	1601-107	Pin	8	1930-040	Spacer



# DECALS



## YAZOO LIMITED ONE YEAR WARRANTY

1. This Limited One-Year Warranty is issued by Yazoo Manufacturing Company, Inc., only to the original purchaser. If Yazoo equipment is leased by Yazoo, this warranty shall extend also to the original lease as if such lessor were the original owner.
2. Yazoo warrants that all new equipment manufactured by Yazoo (Yazoo Products) shall be free of defects in material and workmanship for the term described in paragraph 4 below. Except as herein-after provided, this warranty does not cover any engine forming a part of the Yazoo product. Engines are covered by and subject to separate warranties of the manufacturers thereof.
3. In the event that any Yazoo Product warranted hereunder shall be defective or fail to conform with this warranty, Yazoo shall, subject to the provisions hereof, pay for, or provide labor and materials for, the repair or replacement of such defective Yazoo Product.
4. This warranty is for one year (12 months) from purchase date for Yazoo products.
5. To obtain Warranty Service on a Yazoo Product use this procedure:
  - a. Locate the nearest Yazoo dealer.
  - b. If you have moved notify any Yazoo dealer in your area. You must be able to confirm purchase date to validate your warranty.
  - c. Make arrangements to have the equipment delivered to the dealer (refer to paragraph 6a).
  - d. If you have questions concerning the Yazoo Limited Warranty, they should be referred to:  
  
Yazoo Manufacturing Company, Inc.  
P.O. Box 4449 / Jackson, Mississippi 39296  
Attn.: Customer Service Department  
1 (800) 723-9495
  - e. Warranty service on Yazoo Products must be performed by an authorized Yazoo dealer.
6. This warranty does not cover the following:
  - a. Transportation to the Yazoo dealership. If the Yazoo dealer provides transportation he will charge for such service.
  - b. Normal maintenance services and normal maintenance items such as tires, brakes, brake shoes, spark plugs, belts, oil, air filters, mower blades, gauge wheels, skids and other wear items.
  - c. Any Yazoo Product which has been altered or modified in any way.
  - d. Any repair or replacement occasioned by customer neglect or lack of maintenance. (The purchaser is responsible for making sure that Yazoo Products are operated and serviced as directed in the applicable manual or service instruction. Incorrect use or maintenance will void this Warranty).
  - e. Any repair occasioned by the use of any attachment not approved by Yazoo. (The use of any such attachment will void this Warranty).
7. YAZOO MAKES NO OTHER EXPRESS OR IMPLIED WARRANTY, OR WARRANTIES AS TO THE MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ALL WARRANTIES ARE LIMITED IN DURATION TO THE TERMS SET OUT IN PARAGRAPH 4, ABOVE. YAZOO SHALL HAVE NO LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM THE BREACH OF ANY WARRANTY, INCLUDING, BUT NOT LIMITED TO, LIABILITY FOR INCONVENIENCE, RENTAL OR PURCHASE OF REPLACEMENT EQUIPMENT, OR FOR LOSS OF PROFITS OR OTHER COMMERCIAL LOSS. SOME STATES DO NOT ALLOW A LIMITATION ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE STATEMENT MAY NOT APPLY TO YOU. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.
8. This Warranty is not subject to change or modification by anyone, including Yazoo dealers, and no Yazoo dealer is authorized to make any representations on behalf of Yazoo Manufacturing Company, Inc.

Revised 12/14/92

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